



Spécialiste en Galvanisation / Galvanizing Specialist

Distributeur exclusif en Amérique du Nord, au Mexique, en Nouvelle-Zélande et en Australie
 Canadian exclusive master distributor for North America, Mexico, New Zealand and Australia

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Theoretical Coverage* / 12Kg of Rust-Anode

1. Add the minimum dry film thickness to reach and the surface profile.
2. Use our chart to find the theoretical coverage per 12 Kg.
3. Finally, add the estimated loss percentage to the result.

*** Theoretical Coverage:** Does not take into account; the loss of product at application, the method of application, the design of the part to galvanize or any other factors of loss.

For the recommended thicknesses consult our technical data sheet.

Description of causes of product losses

- Stripe coat on sharp edges and bolts
- Loss of product in the hose line
- Overspray
- Loss due to hard to reach areas
- Design (Ex: Guardrails, % of loss will be increased)
- Others

For assistance, do not hesitate to contact our technical support.

<u>Minimum dry film thickness to reach</u> +		<u>Pi² /12Kg</u>	<u>M² /12Kg</u>
<u>Surface profile</u>			
Mils	Microns (µm)	Théorique	Théorique
1	25	899	83,5
2	50	449	41,7
3	75	300	27,8
4	100	225	20,9
5	125	180	16,7
6	150	150	13,9
7	175	128	11,9
8	200	112	10,5
9	225	100	9,3
10	250	90	8,4
11	275	82	7,6
12	300	75	7,0
13	325	69	6,4
14	350	64	6,0
15	375	60	5,6

0,001 po = 1,0 mil of inch = 25 microns (µm)